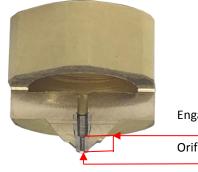
We believe in empowering companies with options to grow their business on their terms, not ours.

## Keystone/OEM Precision Bead Nozzle Cross Reference Color Chart

| Engagement Length (color closest to threa |  |                               |                              |                             |                              |                              |
|-------------------------------------------|--|-------------------------------|------------------------------|-----------------------------|------------------------------|------------------------------|
|                                           |  | 1.3mm<br>(.050 in.)<br>Purple | 1.9mm<br>(.075 in.)<br>Brown | 2.5mm<br>(.100 in.)<br>Blue | 3.8mm<br>(.150 in.)<br>Green | 7.6mm<br>(.300 in.)<br>Black |
| Orifice Diameter (color closest to tip)   |  |                               |                              |                             |                              |                              |
| .20mm Purple<br>(.008 in.)                |  | KNN8201                       |                              |                             |                              |                              |
| .25mm Blue<br>(.010 in.)                  |  | KNN8202                       | KNN8302                      |                             |                              |                              |
| .30mm Green<br>(.012 in.)                 |  | KNN8203                       | KNN8303                      | KNN8403                     | KNN8603                      | KNN8003                      |
| .36mm Yellow<br>(.014 in.)                |  | KNN8205                       | KNN8305                      | KNN8405                     | KNN8605                      | KNN8005                      |
| .41mm Orange<br>(.016 in.)                |  | KNN8208                       | KNN8308                      | KNN8408                     | KNN8608                      | KNN8008                      |
| .46mm Red<br>(.018 in.)                   |  | KNN8218                       | KNN8318                      | KNN8418                     | KNN8618                      | KNN8018                      |
| .51mm Beige<br>(.020 in.)                 |  | KNN8220                       | KNN8320                      | KNN8420                     | KNN8620                      | N/A                          |
| .53mm Brown<br>(.021 in.)                 |  | N/A                           | N/A                          | N/A                         | N/A                          | KNN8027                      |
| .61mm Gray<br>(.024 in.)                  |  | KNN8240                       | KNN8340                      | KNN8440                     | KNN8640                      | KNN8040                      |
| .71mm Black<br>(.028 in.)                 |  | KNN8260                       | N/A                          | N/A                         | KNN8660                      | KNN8060                      |



Engagement Length

**Orifice Diameter** 

Keystone manufactures high quality standard and custom nozzles for a variety of applications, depending on customer needs. Nozzles are assembled in the U.S.A. and are quality tested to guarantee performance is reliable and long lasting. We manufacturer replacement nozzles for OEM heads such as Nordson<sup>®</sup>, ITW<sup>®</sup>, Slautterback<sup>®</sup>, Valco/Melton<sup>®</sup> and Graco<sup>®</sup>. Savings over the OEM can be 50% or more.



<u>www.keystoneparts.com</u> <u>sales@keystoneparts.com</u> For more information or technical support, please contact the Keystone Team:

140 Manufacturers Court Winder, GA 30680 800.235.8090

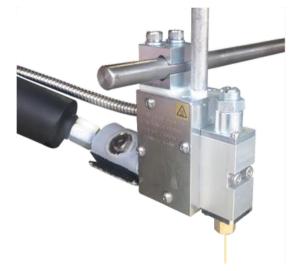
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## Keystone/OEM Right Angle Nozzle Cross Reference Color Chart

|                                         | Ang | Angle between dual orifices (color closest to threads) |                            |                           |  |  |  |
|-----------------------------------------|-----|--------------------------------------------------------|----------------------------|---------------------------|--|--|--|
| <b>018</b>                              |     | Single<br>90 Degree<br>Purple                          | Dual<br>15 Degree<br>Brown | Dual<br>30 Degree<br>Blue |  |  |  |
| Orifice Diameter (color closest to tip) |     |                                                        |                            |                           |  |  |  |
| .20mm Purple (.008 in.)                 |     | KNN9008                                                |                            |                           |  |  |  |
| .25mm Blue (.010 in.)                   |     | KNN9842                                                |                            |                           |  |  |  |
| .30mm Green (.012 in.)                  |     | KNN9518                                                | KNN92121                   | KNN92123                  |  |  |  |
| .36mm Yellow (.014 in.)                 |     | KNN9519                                                | KNN92141                   | KNN92143                  |  |  |  |
| .41mm Orange (.016 in.)                 |     | KNN9520                                                | KNN92161                   | KNN92163                  |  |  |  |
| .46mm Red (.018 in.)                    |     | KNN9698                                                | KNN92181                   | KNN92183                  |  |  |  |
| .51mm Beige (.020 in.)                  |     | KNN9853                                                | KNN92201                   | KNN92203                  |  |  |  |
| .53mm Brown (.021 in.)                  |     | N/A                                                    | N/A                        | N/A                       |  |  |  |
| .61mm Gray (.024 in.)                   |     | KNN9699                                                | KNN92241                   | KNN92243                  |  |  |  |
| .71mm Black (.028 in.)                  |     | KNN9022                                                | KNN92281                   | KNN92283                  |  |  |  |
| .81mm Gold (.032 in.)                   |     | KNN9032                                                | N/A                        | N/A                       |  |  |  |
| 1.02mm Turquoise (.040 in.)             |     | KNN9040                                                | KNN92401                   | KNN92403                  |  |  |  |





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